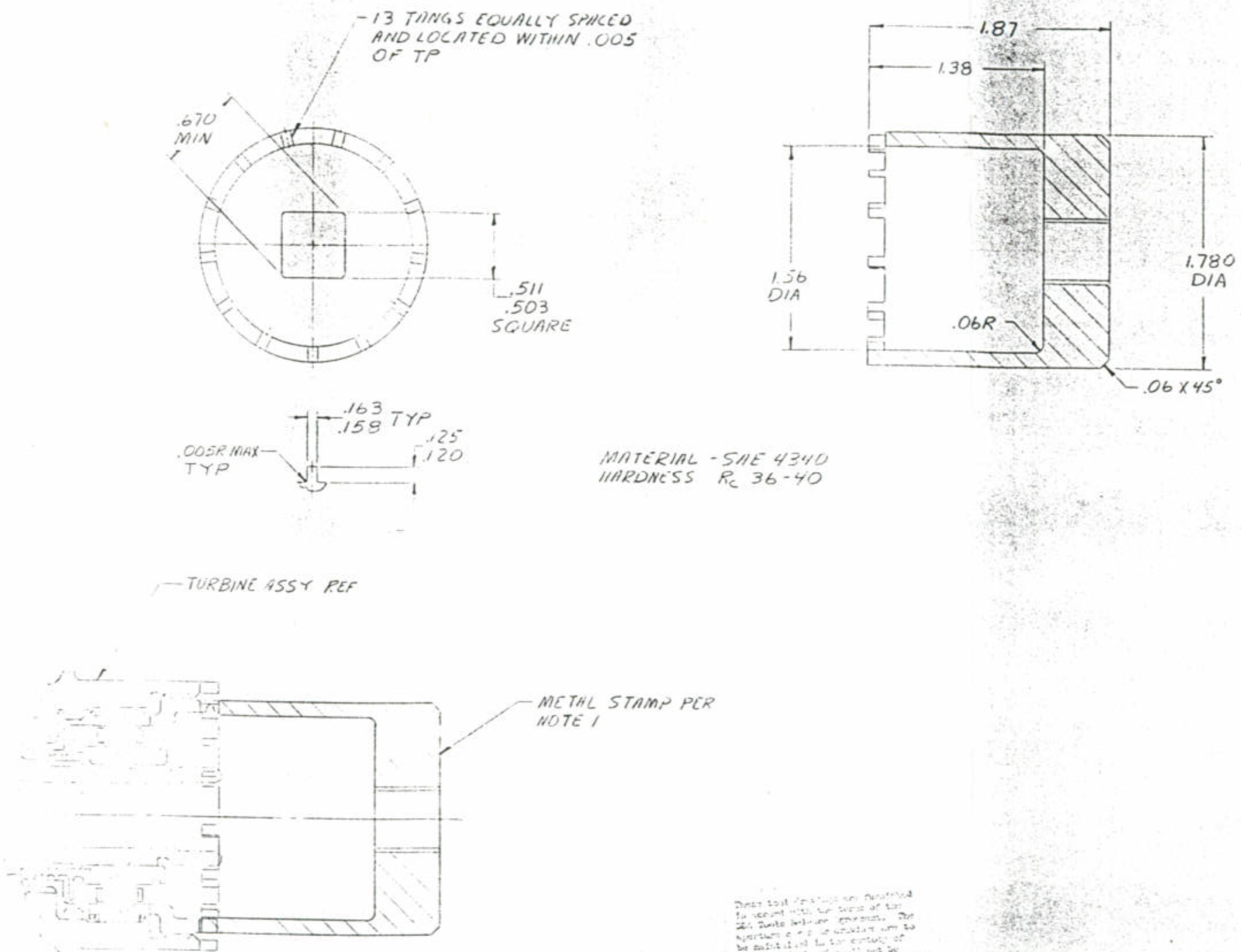

NOTES:

1. MARK AS SPECIFIED IN LOCATION SHOWN WITH 1/8 - 3/16 HIGH FIGURES THE FOLLOWING
   a) THE NAME "ALLISON" FOLLOWED BY THE TOOL NUMBER AND LAST CHANGE LETTER
   b) VENDOR NAME OR TRADEMARK
2. BLACK OXIDE PER AMS 2485

REDUCED PRINT

USED ON ENGINE MODELS
250 SERIES

BREAK SHARP EDGES .020 UOS

REVISIONS					
MICRO FILMED	ZONE	LTR	DESCRIPTION	DATE	APPROVED

SAE 4340	
AMS 2485	
LOCAL SPECS. (REF)	
DRAWING PRACTICE	
SURFACE TEXTURE	
SCREW THREADS	
GENERAL SPECIFICATIONS	SPEC. SUMMARY

UNLESS OTHERWISE SPECIFIED TOL. ON ANGLES ± 1°	
TOL. ON 3 PLACE DECIMALS ± .010	
TOL. ON 2 PLACE DECIMALS ± .02	
MATL.	SEE ITEM
HEAT TREAT AND HARDNESS	SEE ITEM
SURFACE TREAT.	NOTED
INSPECTION	

APPROVALS		DATE
DRAWN	S. HARPER	1-14-74
CHECKED	[illegible]	1-14-74
CHF. DR.	[illegible]	[illegible]
METALLURGY		
ENGR. 1	[illegible]	1-16-74
ENGR. 2		
ENGR. 3	E.R.	1-21-74
FINAL	R.H.	1-21-74
REVIEW APPROVAL		

Detroit Diesel Allison
Division of General Motors Corporation
Indianapolis Operations

TITLE: WRENCH-SPANNER, G.P. SUPPORT THRUST BEARING NUT

MODEL (FIRST USAGE)
APPLICATION: SEE SEPARATE PARTS LIST

SIZE	CODE IDENT	DWG. No.
D	73342	6893549

SCALE 2/1 SHEET

GEOMETRIC CHARACTERISTIC SYMBOLS: FLATNESS; STRAIGHTNESS; ROUNDNESS; CYLINDRICITY; PROFILE OF A LINE; PROFILE OF A SURFACE; PERPENDICULARITY; PARALLELISM; ANGULARITY; RUNOUT; TRUE POSITION; CONCENTRICITY; SYMMETRY; OR MMC (MAX MATL CONDITION); OR RFS (REGARDLESS OF FEATURE SIZE); BASIC DIM; DIAMETER; DATUM IDENT

UNLESS OTHERWISE SPECIFIED: ALL TRUE POSITION TOLERANCES AND RELATED DATUMS MMC. ALL OTHER FORM AND POSITIONAL TOLERANCES AND RELATED DATUMS RFS. SEPARATE TRUE POSITION CALLOUTS MAY BE GAGED SEPARATELY REGARDLESS OF DATUM REFERENCE. RUNOUTS ARE CIRCULAR.

6893549

REF-

FORM 8520 (REV. 6-72)

FILE COPY